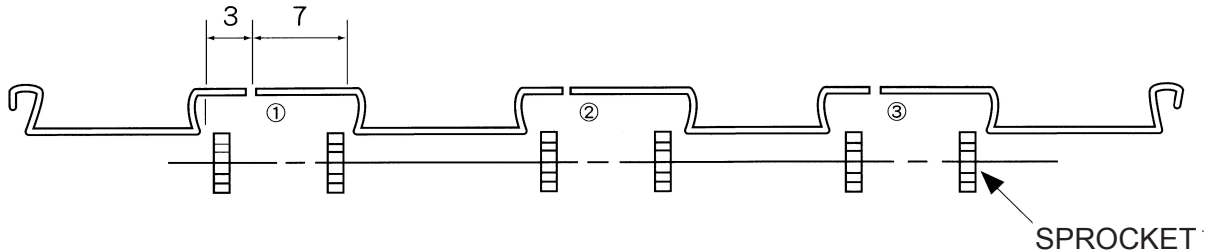




## STEP 1

Remove a wire rod. Cut even number of spaces of the strand at 3 to 7 where is the position that sprockets and rails are not located.



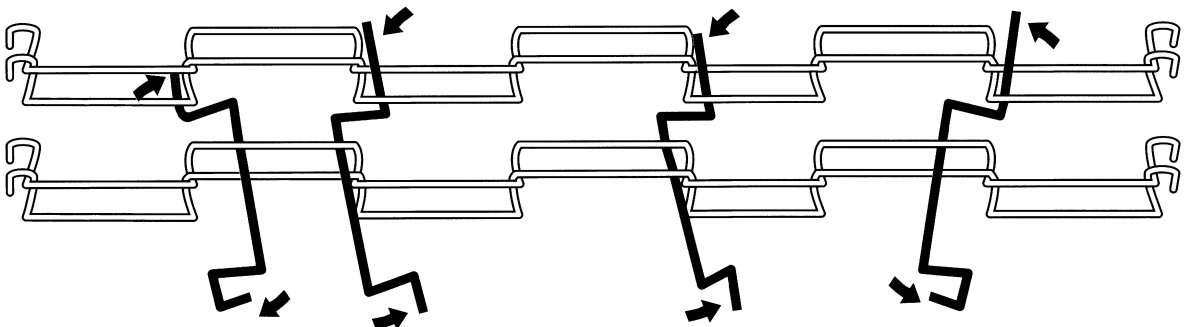
## STEP 2

Cut out about 2mm length of the cut piece as illustrated below.



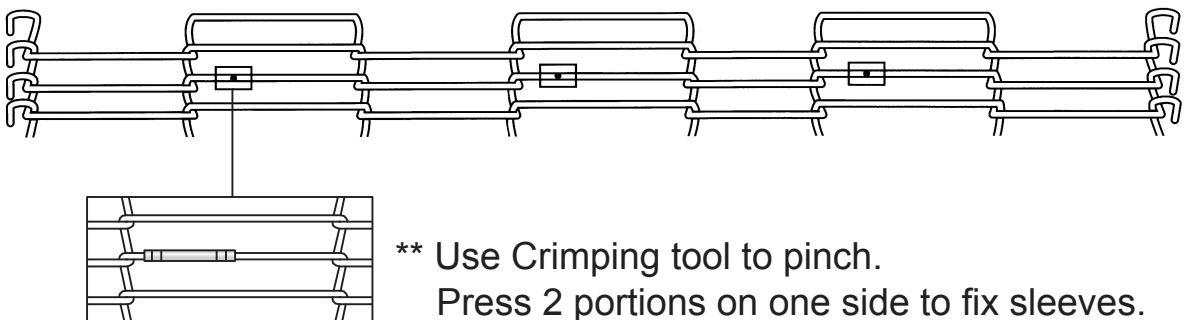
## STEP 3

Insert cut strands into belt. \*\*Insert a long rod end first.



## STEP 4

Insert joint sleeve into the cut rods and crimp tightly.  
Check carefully the belt face and back when inserting the cut rods.



\*\* Use Crimping tool to pinch.  
Press 2 portions on one side to fix sleeves.

## CRIMPING TOOL

Please ask us for clipper (crimping tool) and joint sleeve.